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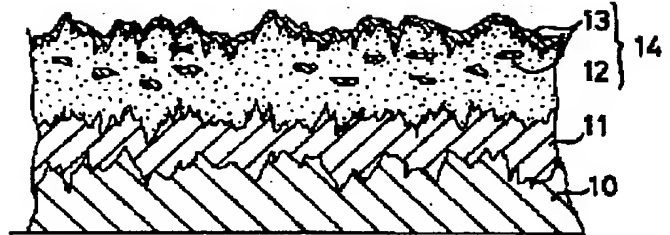
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TITLE : PRINTING OBJECT  
PRESS-FITTING/TRANSFERRING  
ROLLER AND COVERING BODY FOR  
ROLLER AND PRINTER USING THESE  
AND CLEANING DEVICE FOR THIS



ABSTRACT : PURPOSE: To provide a printing object press-fitting/transferring roller in a printer by which ink sticking pollution is hardly caused and which can be easily cleaned and has high durability.

CONSTITUTION: In a printing object press-fitting/transferring roller, a composite covering coating film 14 composed of a porous ceramics flame spraying layer 12 and a low surface energetic resin layer 13 formed on a surface and in a hole part of the ceramics flame spraying layer, is formed on a surface of a metallic roller base material 10 to which degreasing and blast processing are applied. The composite covering coating film is formed on a flexible metallic plate material, and can be provided in the shape of a covering body windable round a roller, and an inorganic particulate layer composed of ceramics powder, glass beads or the like is used instead of the ceramics flame spraying layer, and a composite covering coating film composed of this and a low surface energetic resin layer is formed on a base material such as a synthetic resin film or waterproof processing paper, and can be provided in the shape of a simpler covering body.

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